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## **Research article**

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# Solvothermal synthesis and characterization of Iron oxide nanoparticles

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### Abstract

In the present study, we investigated the crystallinity, surface morphology, and optical properties of iron oxide (Fe<sub>3</sub>O<sub>4</sub>) nanoparticles (NPs) formed by solvothermal synthesis. From powder XRD analysis, the Fe<sub>3</sub>O<sub>4</sub> NPs were found to be an inverse spinel structure and highly crystalline nature. The surface morphology and particle size distribution were analyzed using a scanning electron microscope (SEM). The elemental compositions were confirmed using energy-dispersive X-ray spectroscopy (EDX). The optical characteristics of the Fe<sub>3</sub>O<sub>4</sub> NPs were analyzed by UV-Vis spectroscopy. Overall, from the analysis, Fe<sub>3</sub>O<sub>4</sub> NPs with tailored optical and structural properties can be easily formed by the solvothermal route to find potential applications in industries and the medical field.

Keywords: Iron oxide, Solvothermal synthesis, Surface morphological and Optical properties

#### 1. Introduction

Nanotechnology has received considerable attention as one of the most significant recent developments in the field of science and technology. One of the key components in creating and developing nanomaterials is the use of nanoparticles [1]. Thus, nanoparticles have drawn the attention of many researchers worldwide because of their unique properties such as shape, size, and distribution, which may be used in a variety of applications [2]. Iron oxide nanoparticles play a vital role in many fields of chemical, physical, and material science [3,4]. Iron oxides occur in a variety of forms, but magnetite (Fe<sub>3</sub>O<sub>4</sub>), maghemite ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>), and hematite ( $\alpha$ - Fe<sub>2</sub>O<sub>3</sub>) are particularly important in terms of technology [5-7]. Owing to their distinctive magnetic properties and favorable biocompatibility for potential applications in magnetic resonance imaging, drug delivery, and bioseparation, magnetite (Fe<sub>3</sub>O<sub>4</sub>) nanocrystals have received considerable attention [8-10]. Additionally, Fe<sub>3</sub>O<sub>4</sub> has been proven to be an excellent nanostructured lithium-ion battery storage material. [11]. The identification of magnetic interactions in assembly systems is essential, especially for probing the magnetization of individual nanocrystals and determining the fringing field in the area [12].

There have been several synthesis routes for the formation of nanosized Fe<sub>3</sub>O<sub>4</sub> with varying bandgap energies, and this property is strongly influenced by the manufacturing method, reaction temperature, use of surfactants as stabilizers, and extent of doping. Several techniques have been developed for the synthesis of Fe<sub>3</sub>O<sub>4</sub> NPs in various phases, including the hydrothermal process [13], co-precipitation method [14], sol–gel route [15], microwave synthesis [16], microemulsion method [17], and ultrasound irradiation [18]. The resulting Fe<sub>3</sub>O<sub>4</sub> exhibited various morphologies such as particles [19], belts [20], rings [21], and hollow spheres [22]. Therefore, in the present investigation, we employed solvothermal synthesis for the formation of Fe<sub>3</sub>O<sub>4</sub> NPs and characterized their crystallinity and crystal nature, morphology, particle size distribution and optical properties.

## 2. Experimental Section

#### 2.1. Materials

Iron chloride (ACS grade) and Ethylene glycol (GR grade) from MERCK India, Tri-sodium citrate-Dihydrate, and Sodium acetate (AR grade) are from SRL chemicals India. All the chemicals and solvents used during the synthesis were used as received without any further purification.

### 2.2. Synthesis of Fe<sub>3</sub>O<sub>4</sub>NPs

To form Fe<sub>3</sub>O<sub>4</sub> NPs, 50 ml of ethylene glycol and 2 g of FeCl<sub>3</sub> were added, and the solutions were mixed under constant magnetic stirring. After stirring for 5 min, 4 g of sodium acetate was added to

the mixture under vigorous magnetic stirring. After stirring for 5 min, 0.4 gm of trisodium citrate was added to the mixture. After another 30 min of stirring, the mixture was transferred to a stainless-steel autoclave and heated for 12 h at 200 °C and 250 °C and 4 h at 300 °C. The pressure at 200 °C was very minimum and at 250 °C it was about 410 pSi and for 300°C as high as 1350pSi so for the 300 °C the reaction was stopped at 4hr itself. The autoclave was then cooled to room temperature, and the product was magnetically separated, washed several times in distilled water, and dried at 60 °C for 5–6 h under ambient conditions.

#### 2.3. Instrumental analysis

The crystal structure of the resulting powder samples was analyzed by x-ray diffraction (XRD, Rigaku, Cu K $\alpha$  radiation,  $\lambda$ =1.5408 Å). The UV-Vis spectrometer (JASCO V-650 UV-VIS spectrophotometer) was employed to measure the absorbance. Scanning electron microscope (SEM, VEGA TESCAN 3 model) connected to an energy-dispersive X-ray (EDAX) detector and were used to analyze the morphology and elemental composition of the samples

#### 3. Results and discussion

In this study, Fe<sub>3</sub>O<sub>4</sub> NPs formed by solvothermal synthesis at different temperatures were analyzed for their crystallinity, crystal size, and phase purity using powder XRD analysis, where the diffraction patterns in the 20 range of 10-80° are provided in Figure 1. Diffraction angles and peaks were observed at different reaction temperatures. At 200 °C, the Fe<sub>3</sub>O<sub>4</sub> NPs exhibited reflection patterns along the crystal planes of (200), (311), (400), (422), (511), and (440), which can be attributed to the inverse spinel structure and confirmed that the resultant particles were pure Fe<sub>3</sub>O<sub>4</sub> NPs. As shown in Fig. 1, the diffraction peaks of the Fe<sub>3</sub>O<sub>4</sub> NPs reference can be assigned to the standard inverse spinel structure of Fe<sub>3</sub>O<sub>4</sub> NPs (JCPDS 65-3107) with a=8.364 [23] and no diffraction peaks of other impurity were found. There is an additional peak around 37° in the XRD pattern at reaction temperatures of 250 °C and 300 °C which can be attributed to the (222) plane appearing due to pressure variations. The average sizes of the synthesized Fe<sub>3</sub>O<sub>4</sub> NPs were estimated using Scherrer's equation

$$D = \frac{0.9\lambda}{\beta \cos\theta} \tag{1}$$

where D is the average particle size (nm),  $\lambda$  is the incident X-ray wavelength (1.54Å),  $\beta$  is the full width at half maximum (FWHM) of reflected X-ray (radians) and  $\theta$  is the position diffraction angle. The average crystalline sizes as calculated using the above equation are 10.88 nm, 16.43 nm, and 24.69 nm for reaction temperatures of 200, 250, and 300 °C, respectively, as calculated using the

above equation. As the reaction temperature increased, the average crystallite size also increased. This also indicates that the iron-oxide nanoparticles are crystalline solids of the magnetite phase.



**Figure 1:** Powder XRD pattern of Fe<sub>3</sub>O<sub>4</sub> NPs prepared at different temperatures a) 200 °C b) 250 °C c) 300 °C.

The particle size and morphology of  $Fe_3O_4$  NPs at different temperatures and reaction times were examined using SEM. Figure 2 (a-c) shows the SEM images of as-prepared  $Fe_3O_4$  NPs at different temperatures, where there is an aggregation or overlapping of smaller-sized  $Fe_3O_4$  particles to generate larger particles. The synthesized magnetite nanoparticles were spherical [24].



Figure 2: SEM image of synthesized Fe<sub>3</sub>O<sub>4</sub> NPs a) 200 °C, b) 250 °C, c) 300 °C.

The average particle size distribution was calculated using ImageJ software, and the histogram is shown in Figure 3 (a-c). Figure 3 (a) indicates that the particles are spherical in shape and shows that the particle size ranged from 100 to 448 nm and the average particle size was 247 nm. Figure 3 (b). shows that the particle size ranged from 60 to 190 nm, and the average particle size was 114 nm. Figure 3 (c). shows the particle size ranges from 50 nm to 150 nm, and the average particle size is 104 nm. From this, we infer that the particle size decreased when the pressure increased during the experiment.



**Figure 3** Particle size distribution of Fe<sub>3</sub>O<sub>4</sub> NPs a) 200 °C, b) 250 °C, c) 300 °C calculated from SEM image.

Further, the EDX spectra in Figure 4 (a-c) confirm the formation of  $Fe_3O_4$  NPs at different temperatures along with the atomic and weight percentages of the elements. The EDX spectra confirmed the presence of Fe and O in the powdered sample, thereby supporting high purity without any impurities.



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Figure 4: EDX spectra of Fe<sub>3</sub>O<sub>4</sub> NPs a) 200 °C, b) 250 °C, c) 300 °C

To investigate the optical absorption of the magnetite nanoparticles, UV-VIS absorption spectra were measured. Figure 5 shows the absorption spectra of the magnetite nanoparticles at various reaction temperatures. As shown in Figure 5, for various temperatures, an absorption coefficient was recorded in the visible region in the wavelength range of 420–580 nm. The absorption edge of Fe<sub>3</sub>O<sub>4</sub> exhibited a red shift when the reaction was performed at 200 °C. The absorption edge exhibited a blue shift at 250 and 300 °C [25].



Figure 5: UV-Vis absorption spectra of Fe<sub>3</sub>O<sub>4</sub> NPs a) 200 °C, b) 250 °C, c) 300 °C.

#### 4. Conclusions

In summary, Fe<sub>3</sub>O<sub>4</sub> NPs formed via the solvothermal route were thoroughly characterized for their crystallinity, surface morphology, particle size distribution, and optical properties. Powder XRD analysis showed that the as-synthesized Fe<sub>3</sub>O<sub>4</sub> NPs had an inverse spline structure and were crystalline in nature. SEM analysis indicated that the spherical morphology of the particles was aggregated. The elemental composition of the Fe<sub>3</sub>O<sub>4</sub> NPs was confirmed using EDX analysis. Furthermore, the optical properties of Fe<sub>3</sub>O<sub>4</sub> NPs are indicated in the visible region in the wavelength range of 420–580 nm. In addition, we observed a red shift at 200 °C and a blue shift at 250 and 300 °C. Such shifts can be attributed to the availability of oxygen vacancies and quantum size effects in the nanocrystals produced during solvothermal synthesis.

#### **Conflicts of interest**

The authors declare no conflict of interest.

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